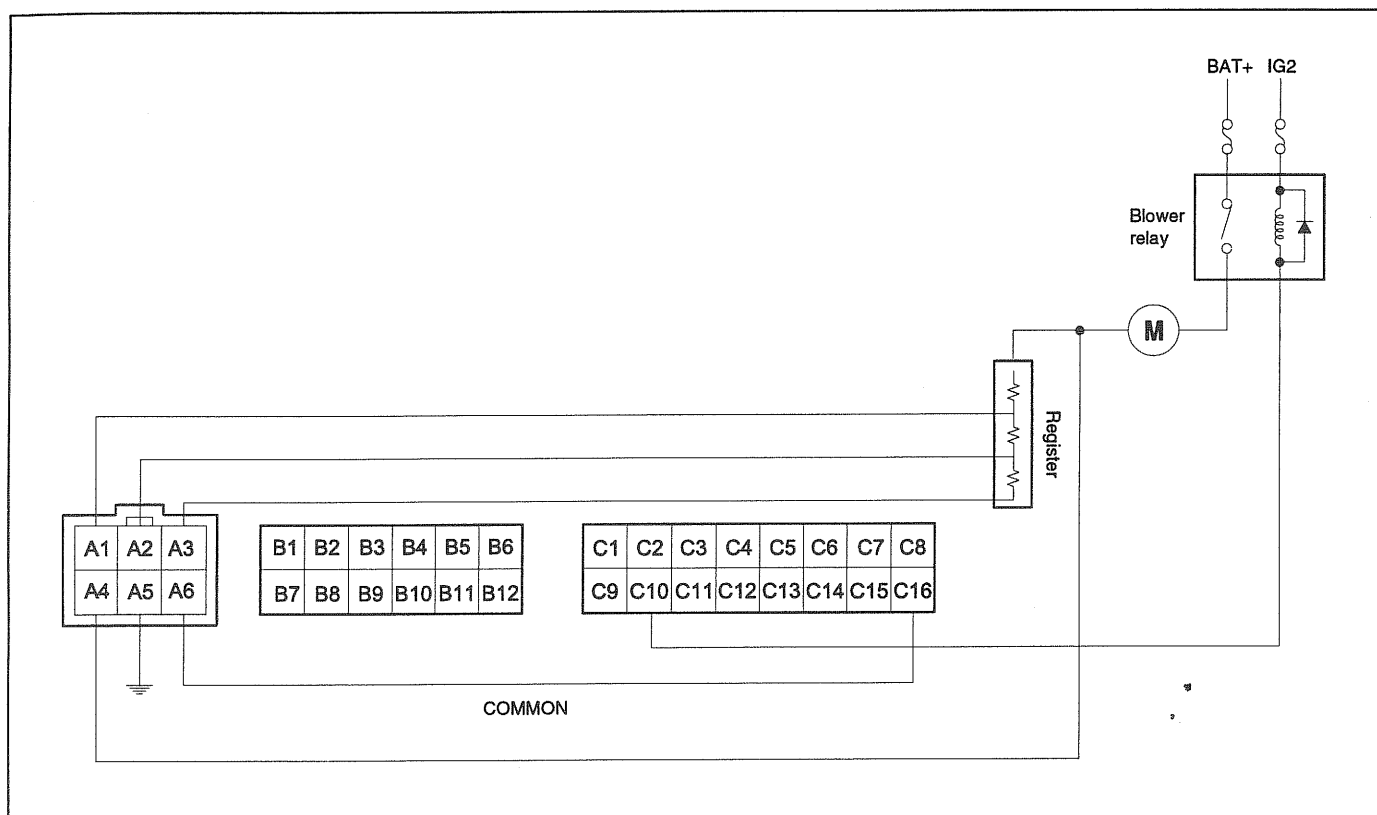


## CHECK POINT BY TYPE EBCAA3EE

## BLOWER CHECK



EQQE595A

When the blower is turned ON, blower relay becomes turned ON and battery voltage is supplied to the blower motor upper part. The current determined by the supplied

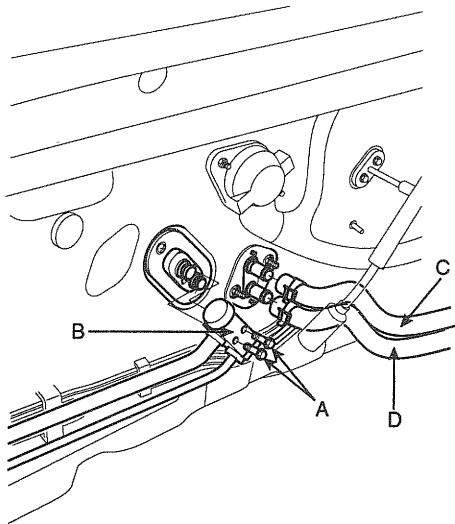
battery voltage, blower motor, and register ground runs to GND through the blower motor and the selected blower single resistor.

## TROUBLESHOOTING

Symptoms	Possible causes	How to check
Blower malfunction	Short wire of register	
Blower wind is discharged despite switching OFF	Open circuit of blower switch	With switch OFF, check the connection between each terminal and GND/Common terminal

## REPLACEMENT E36BCDE9

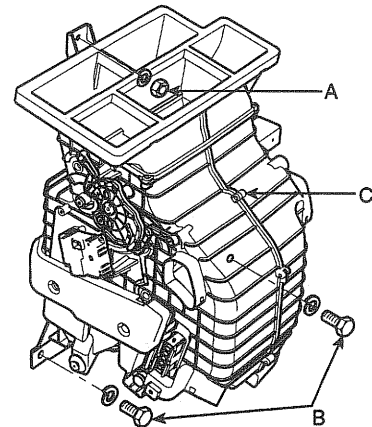
1. Recover the refrigerant with a recovery/recycling/charging station (see page HA-23).
2. When the engine is cool, drain the engine coolant from the radiator.
3. Disconnect the negative cable from the battery.
4. Remove the bolts(A) and the expansion valve(B) from the evaporator core.  
Plug or cap the lines immediately after disconnecting them to avoid moisture and dust contamination.



KQQE301A

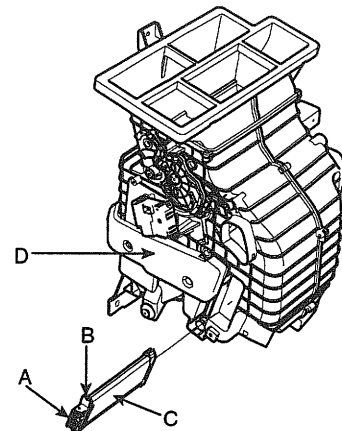
5. Disconnect the inlet(C) and outlet(D) heater hoses from the heater unit.  
Engine coolant will run out when the hoses are disconnected ; drain it into a clean drip pan. Be sure not to let coolant spill on electrical parts or painted surfaces. If any coolant spills, rinse it off immediately.
6. Remove the crash pad (see BD group - crash pad).
7. Remove the cross member.

8. Remove the mounting nut(A), the mounting bolts(B) and heater & evaporator unit(C).



KQQE301C

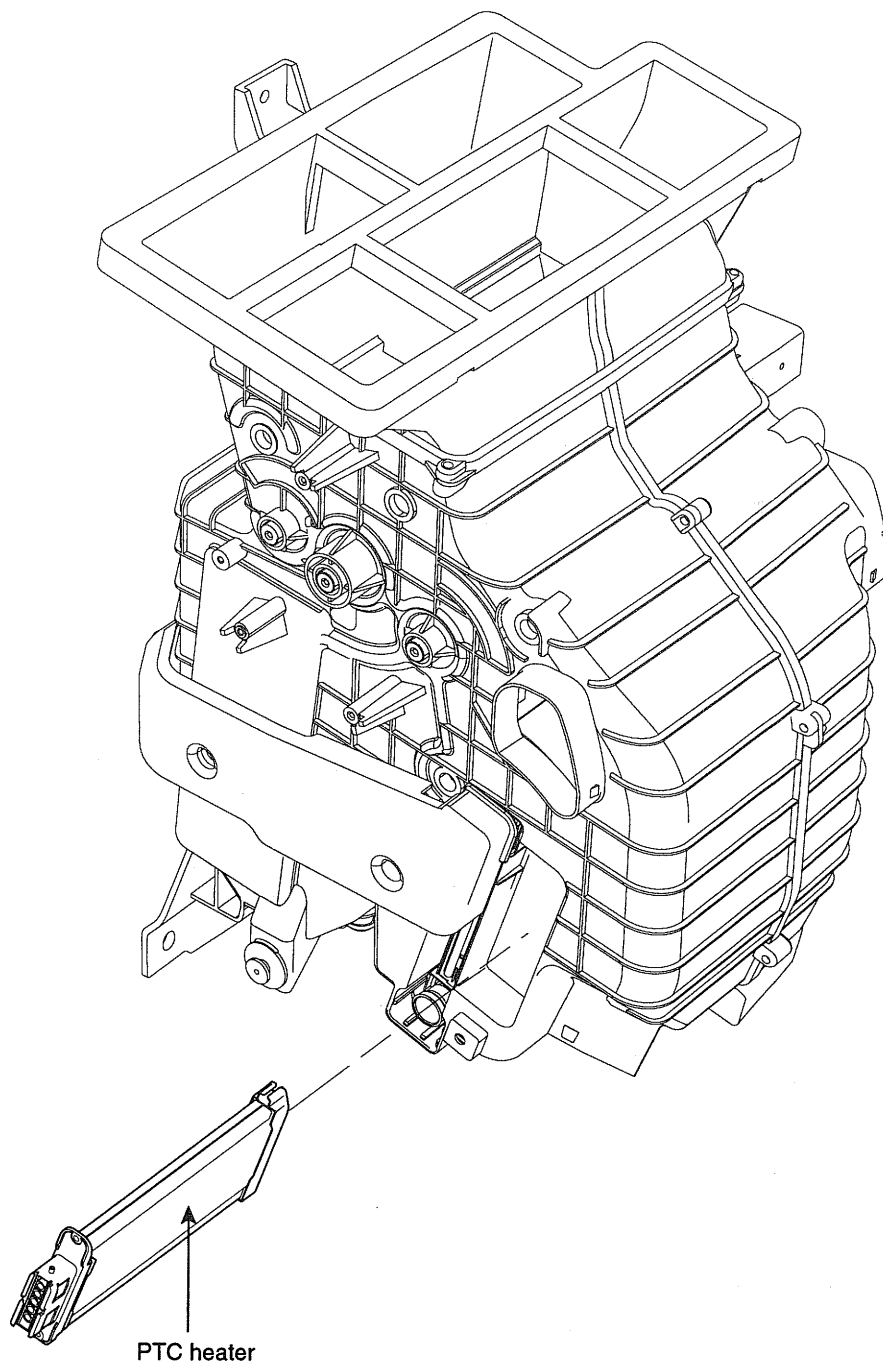
9. Remove the connector(A). (Only PTC heater type)  
Remove the self-tapping screws(B) and the PTC unit(C) or cover.



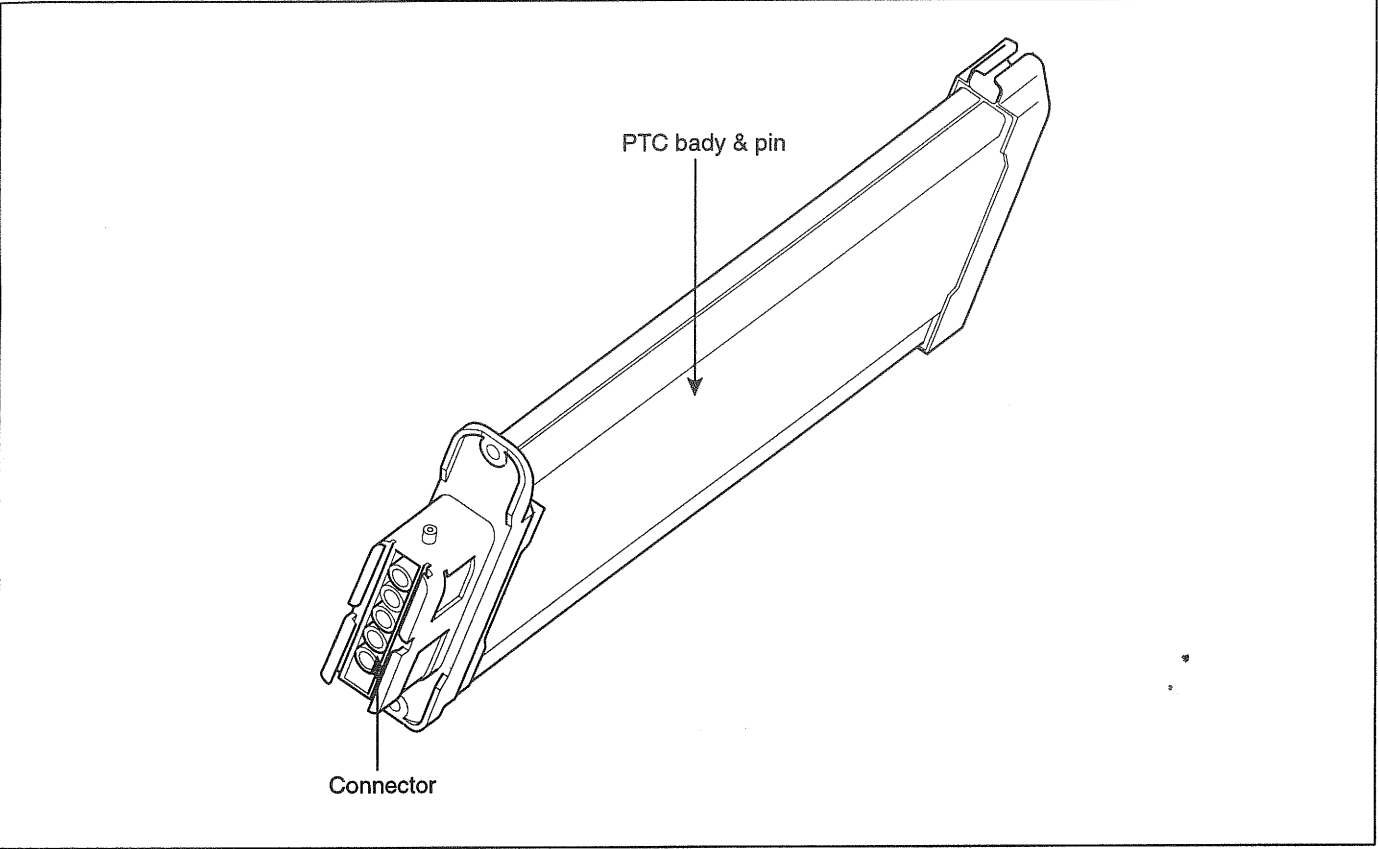
KQQE301D

10. Remove the side bracket(D).

11. Remove the clip and lower cover.  
Be careful not to bend the inlet and outlet pipes during heater core and evaporator core removal.
12. Install the heater core and evaporator core in the reverse order of removal.
13. Install in the reverse order of removal, and note these items :
  - If you're installing a new evaporator, add refrigerant oil.
  - Replace the O-rings with new ones at each fitting, and apply a thin coat of refrigerant oil before installing them. Be sure to use the right O-rings for R-134a to avoid leakage.
  - Immediately after using the oil, replace the cap on the container, and seal it to avoid moisture absorption.
  - Do not spill the refrigerant oil on the vehicle ; it may damage the paint ; if the refrigerant oil contacts the paint, wash it off immediately.
  - Apply sealant to the grommets.
  - Make sure that there is no air leakage.
  - Charge the system (see page HA-24), and test its performance (see page HA-22).
  - Do not interchange the inlet and outlet heater hoses and install the hose clamps securely.
  - Refill the cooling system with engine coolant.

**PTC (POSITIVE TEMPERATURE  
COEFFICIENT) HEATER****COMPONENT LOCATION** E7C9AB2E

COMPONENTS E76FEDE7



EQQE341B

DESCRIPTION E12666CB

- Voltage range : 9 ~ 16V
- Normal voltage : 13.5
- Max. surface temperature : 165°C (Max.)
- Power : 900w +5%/-10%

<Condition of working >

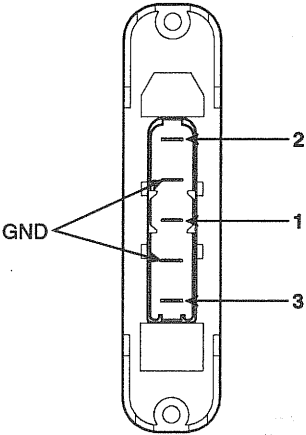
- Temperature of ambient air : below 5°C
  - Temperature of cooling water : up to 70°C
  - Blower motor : ON
- Core size : 180.5L x 73.6W x 16.6T

Durability

POWER IN RATE (P) = VOLTAGE X CURRENT

	I (A)	P (W)
Total	90 ± 10%	900 ± 10%
1	30 ± 10%	300 ± 10%
2	30 ± 10%	300 ± 10%
3	30 ± 10%	300 ± 10%

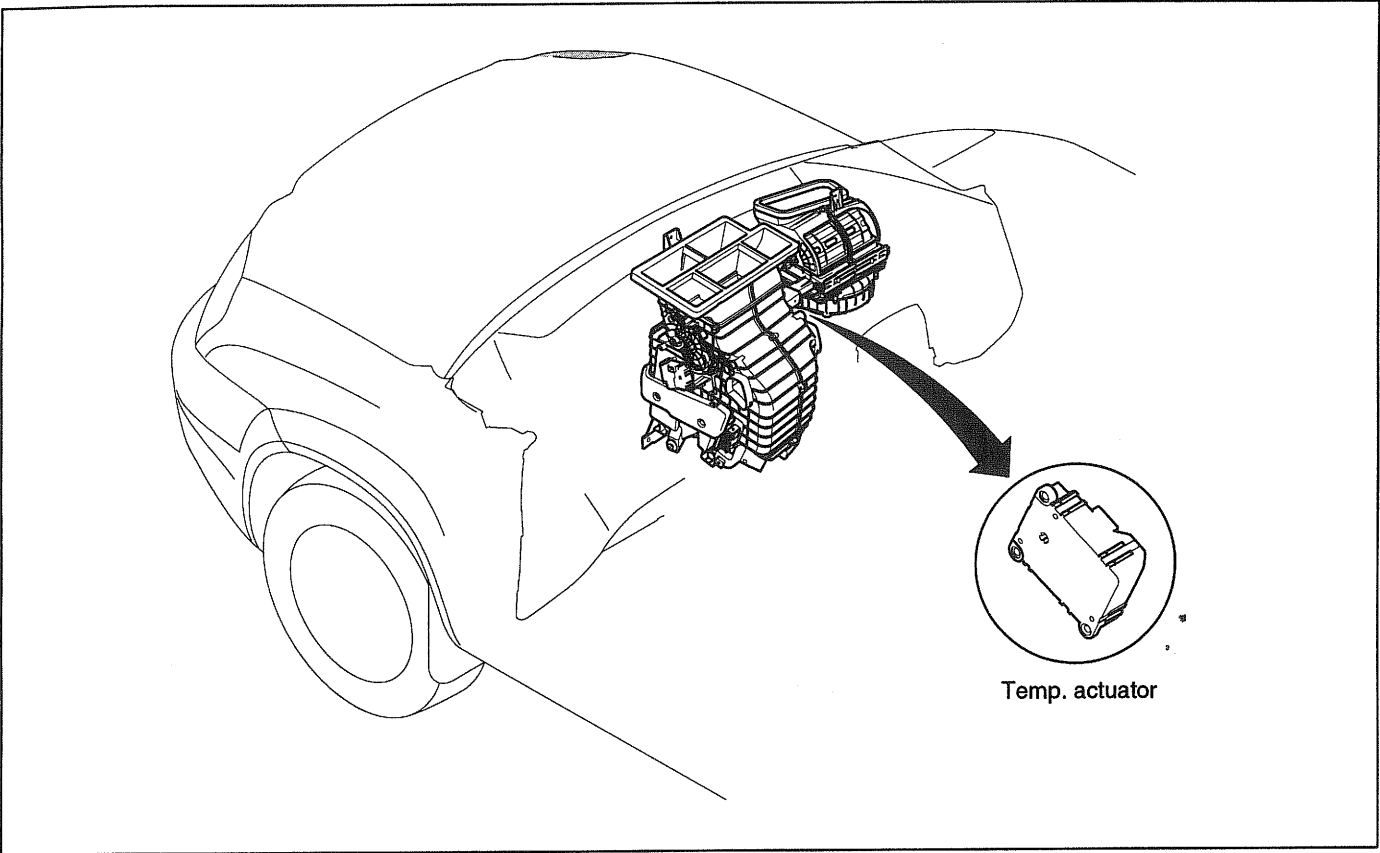
CONNECTOR E7ACEAFF



KQQE340A

TEMPERATURE CONTROL  
ACTUATOR

COMPONENT LOCATION EEA2A3B4



EQQE213A

DESCRIPTION E9FA7177

- Rate voltage : DC 12V
- Rate load : 1.5 kgf·cm
- Operating time : 4 + 1.0 sec.
- Rate current : Max. 0.1A
- Lock current : Max. 0.55A
- Locked torque : Max. 6kgf·cm
- Noise : Max. 43dB
- Use voltage : DC 10 ~ 15V
- Use temp. : -40 ~ 80°C

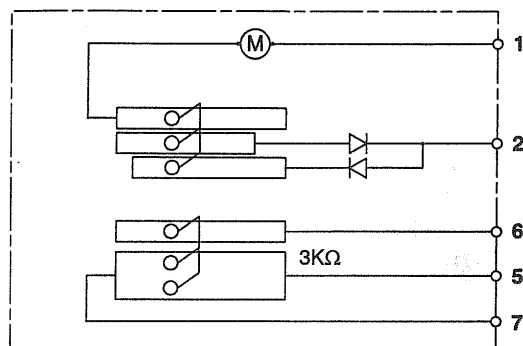
CONNECTOR E33BDD4A

2				1
7	6	5	4	3

KQSE211D

## CIRCUIT DIAGRAM

ECE68DD

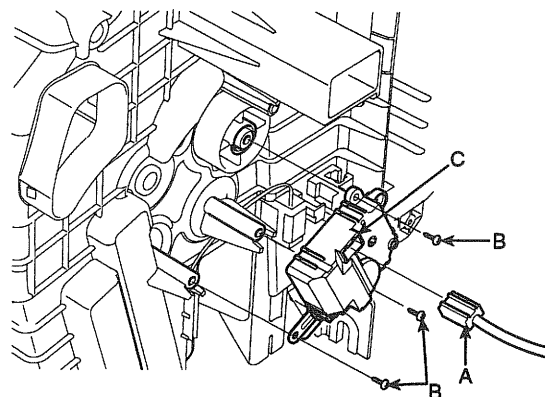


KQQE213B

## REPLACEMENT

EE7F6DED

1. Disconnect the 7P connector(A) from the temp. actuator(C). Remove the self-tapping screws(B) and the temp. actuator(C) from the heater unit.



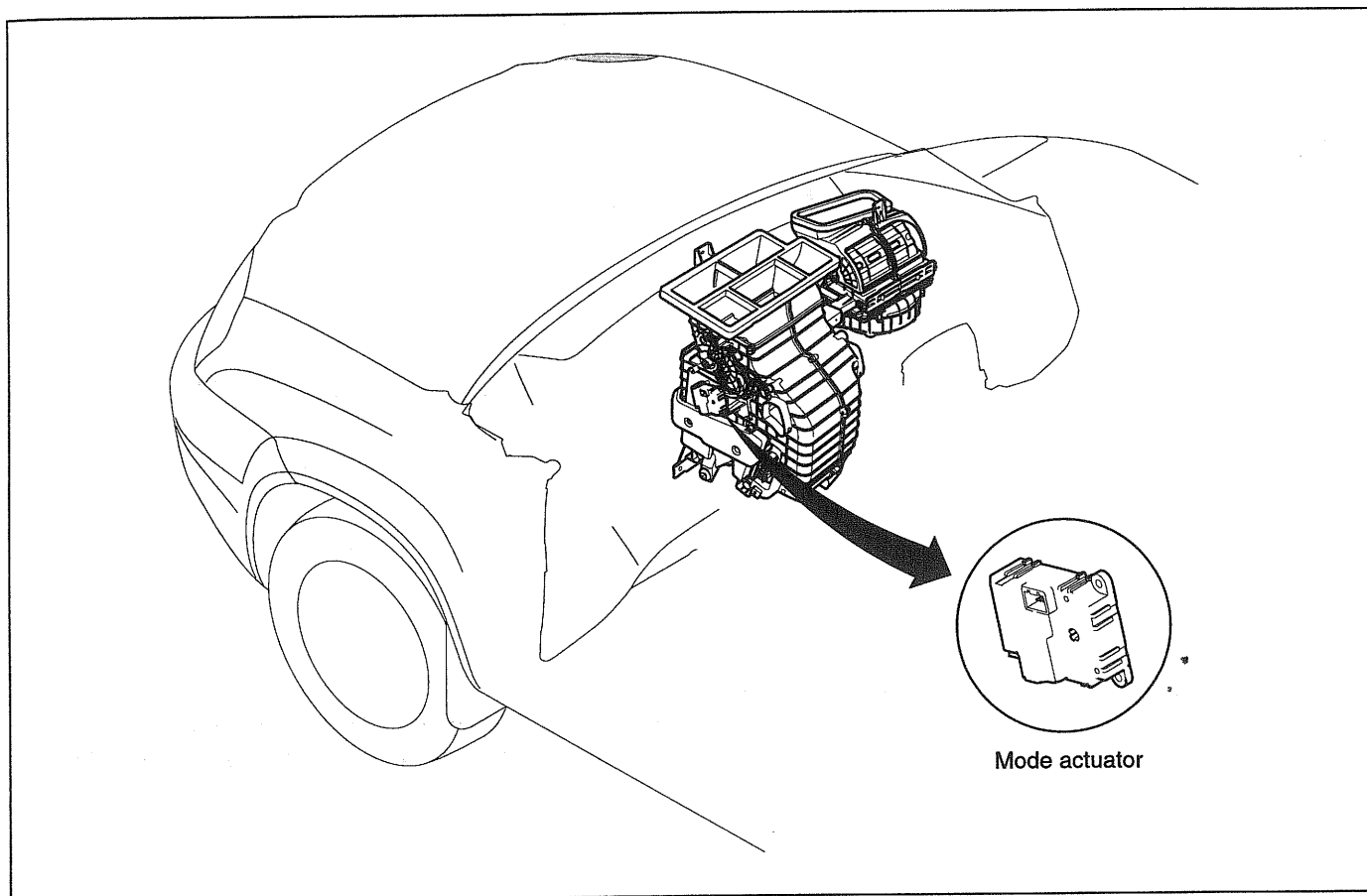
KQQE213C

2. Install in the reverse order of removal. After installation, make sure temp. actuator(C) runs smoothly.



## MODE CONTROL ACTUATOR

### COMPONENT LOCATION ECCC054E



EQQE211A

### DISCRIPTION E6F9A564

- Rate voltage : DC 12V
- Rate load : 1.5 kgf·cm
- Operating time : 4 + 1.0 sec.
- Rate current : Max. 0.1A
- Lock current : Max. 0.55A
- Locked torque : Max. 6kgf·cm
- Noise : Max. 43dB
- Use voltage : DC 10 ~ 15V
- Use temp. : -40 ~ 80°C

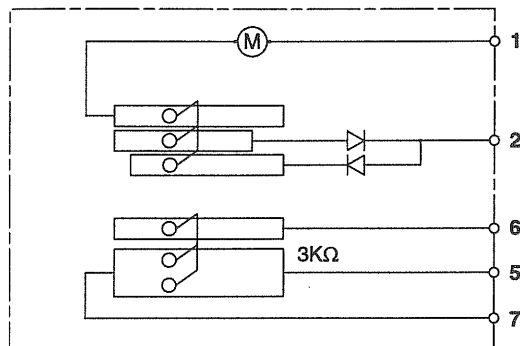
### CONNECTOR E228DD3D

2				1
7	6	5	4	3

KQSE211D

## CIRCUIT DIAGRAM

EC61E8DD

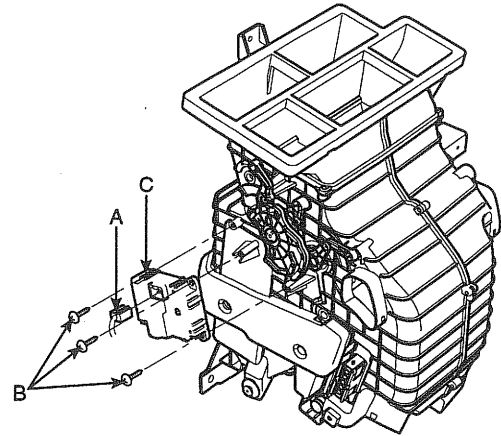


KQQE213B

## REPLACEMENT

EAF3FA8A

1. Remove the 7P connector(A) from the mode actuator(C). Remove the self-tapping screw(B) and the mode actuator(C) from the heater unit.



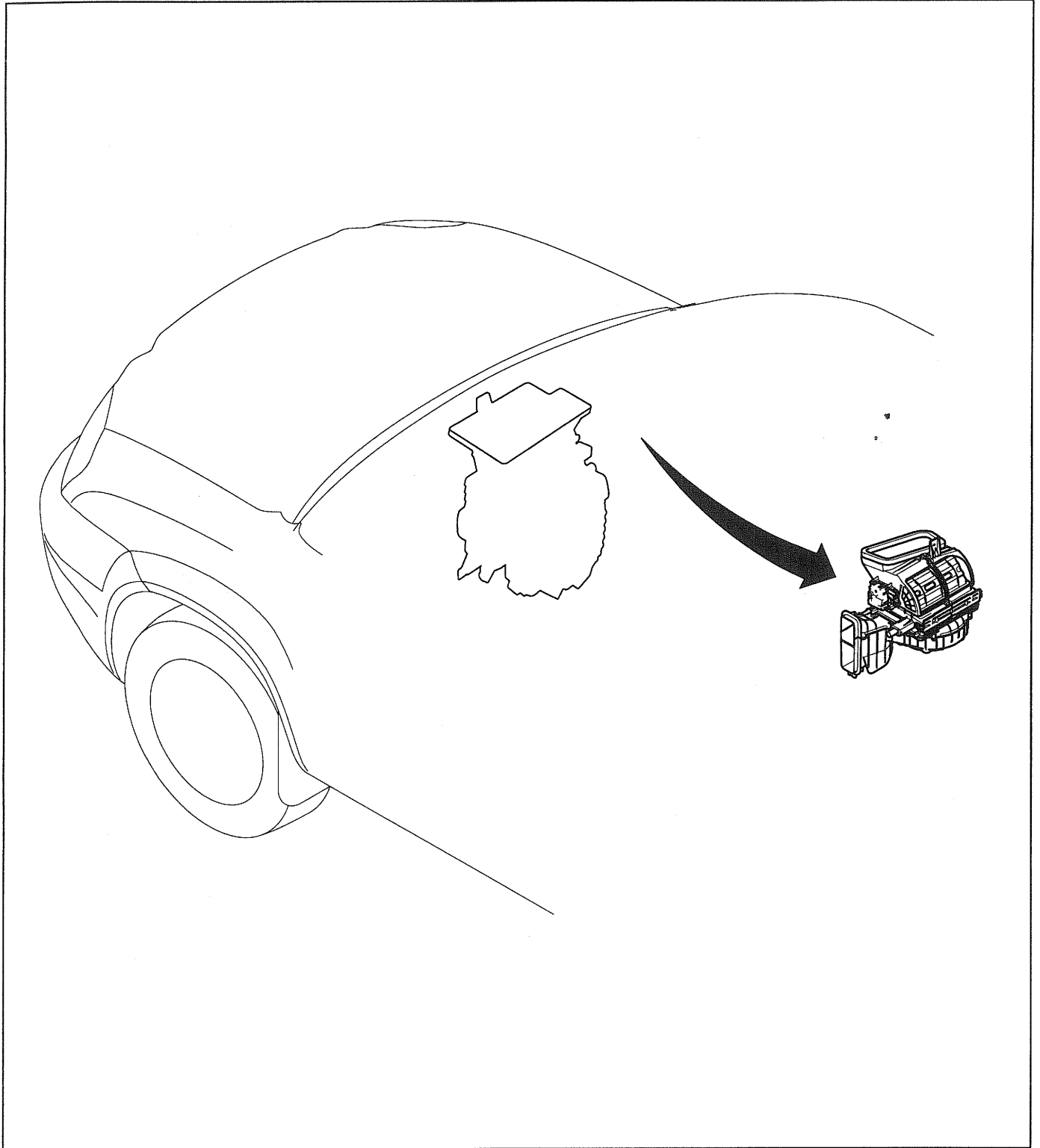
KQQE211E

2. Install in the reverse order of removal. After installation, make sure the mode actuator(C) runs smoothly.

## BLOWER CONTROLS

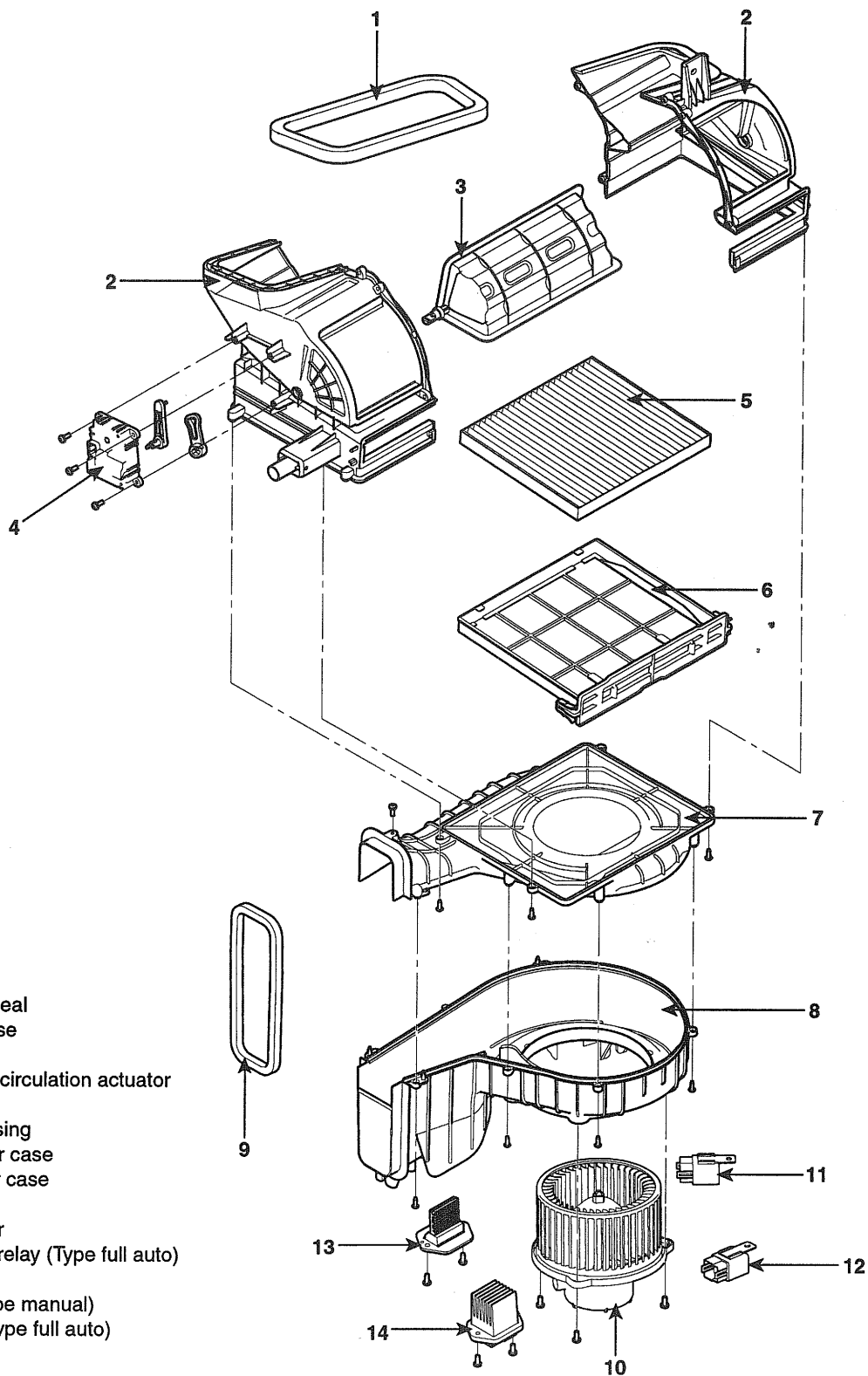
### BLOWER UNIT

#### COMPONENT LOCATION E6AAD472



**COMPONENTS**

E0CC9B81

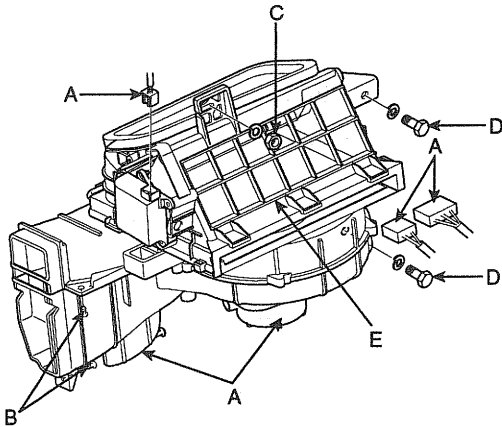


1. Outlet duct seal
2. Inlet duct case
3. Inlet door
4. Fresh and recirculation actuator
5. Air filter
6. Air filter housing
7. Blower upper case
8. Blower lower case
9. Blower seal
10. Blower motor
11. High blower relay (Type full auto)
12. Blower relay
13. Register (Type manual)
14. Power TR (Type full auto)

**REPLACEMENT**

E5D4C986

1. Disconnect the negative cable from the battery.
2. Remove the crash pad (see BD group - crash pad).
3. Disconnect the connectors from the blower relay the blower motor, the blower resistor (or power transistor) and the fresh and recirculation actuator.  
Remove the self-tapping screws(A), the mounting nut(B), the mounting bolt(C) and the blower unit(D).



EQKE401A

**NOTE**

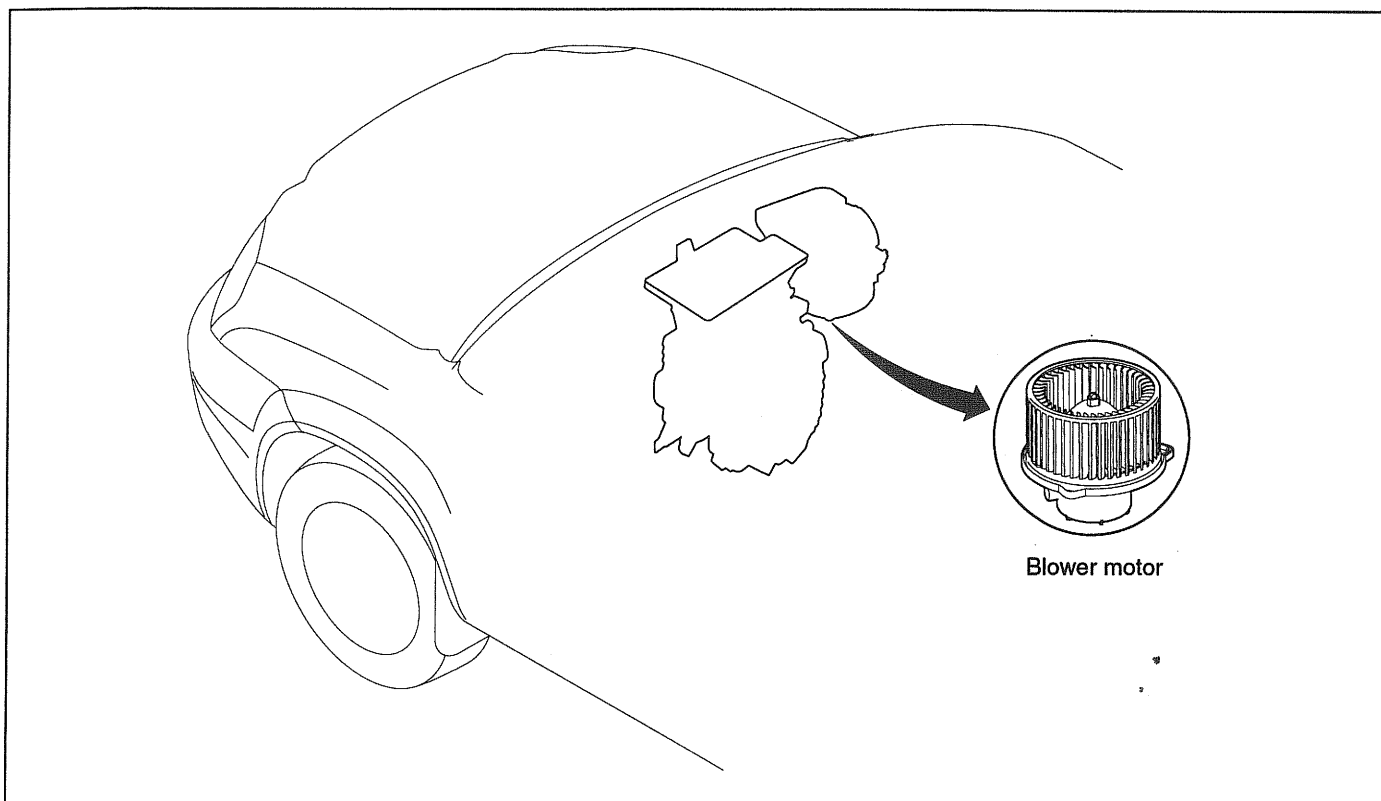
*Make sure that there is no air leaking out of the blower and duct joints.*

4. Install in the reverse order of removal.

## BLOWER MOTOR

## COMPONENT LOCATION

E6A3E42A



EQQE202A

## DESCRIPTION

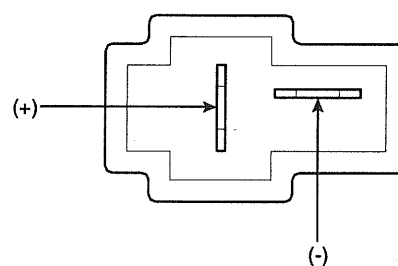
EAB7013F

Moter : Magnet ø68.2

Item	Specifications
Time rating	Continuous
Rated voltage	DC 12V
Speed in rated load	3,000 ± 10% RPM
Power in rated	250W grade
Rotation direction	CCW

## CONNECTOR

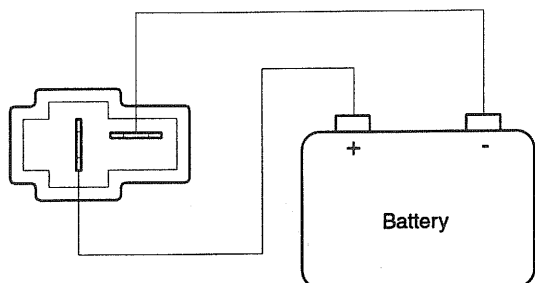
ED4E59C4



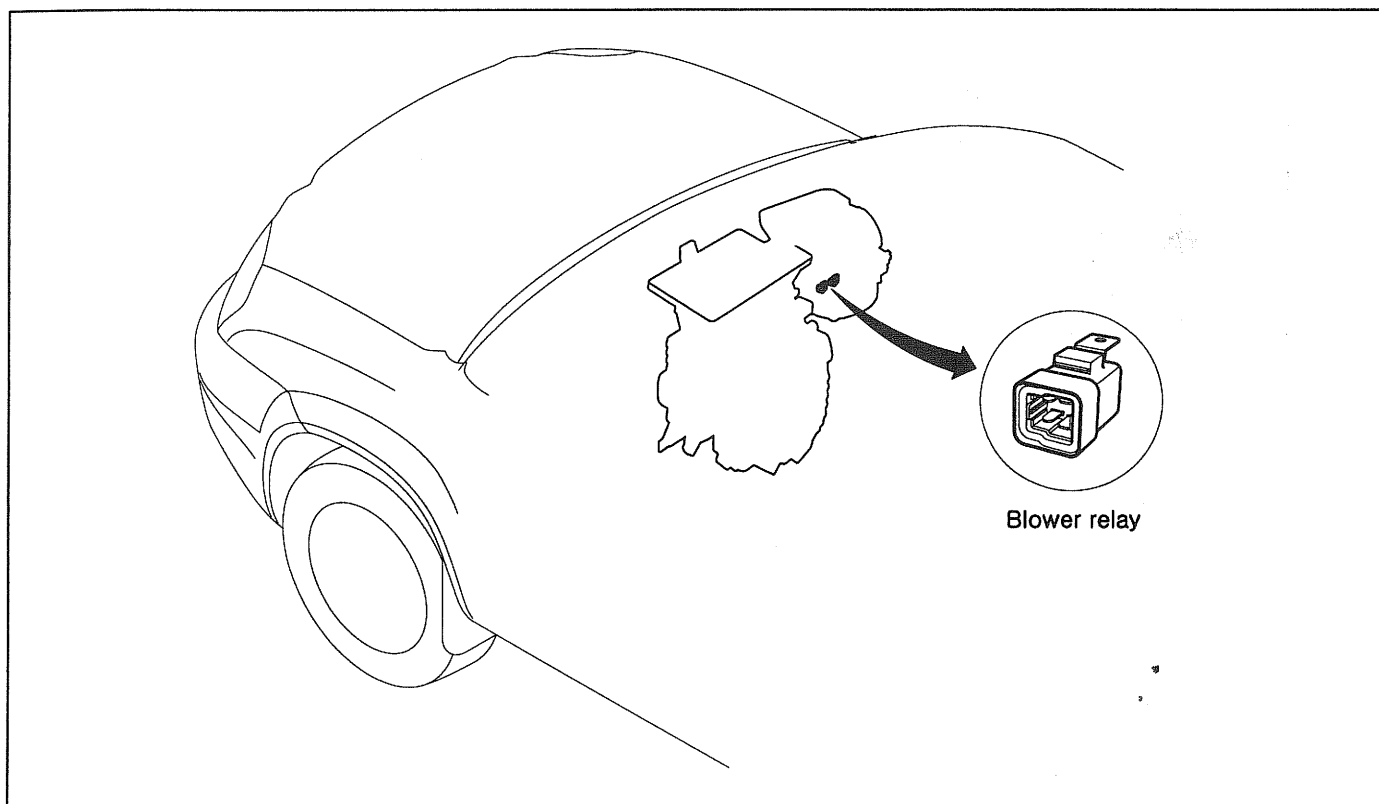
EQKE202B

**INSPECTION** E10C2EC4

Connect the battery voltage and check the blower motor rotation.



EQKE202C

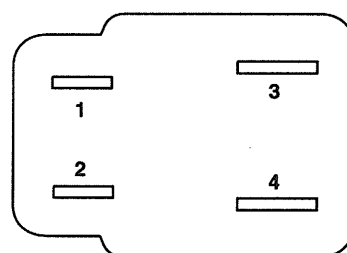
**BLOWER RELAY****COMPONENT LOCATION** EC983CFA

EQQE201A

**DESCRIPTION** EB5FC1A2

There should be continuity between No.3 and No.4 terminals when power and ground are connected to the No.1 and No.2 terminals, and there should be no continuity when power is disconnected.

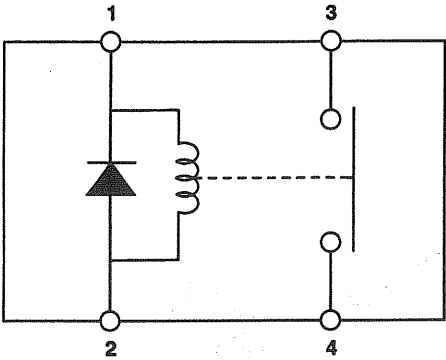
- Rated voltage : DC 12V
- Rated load current : DC 12V, 25A (Motor load)

**CONNECTOR** EE69F91E

EQKE201B



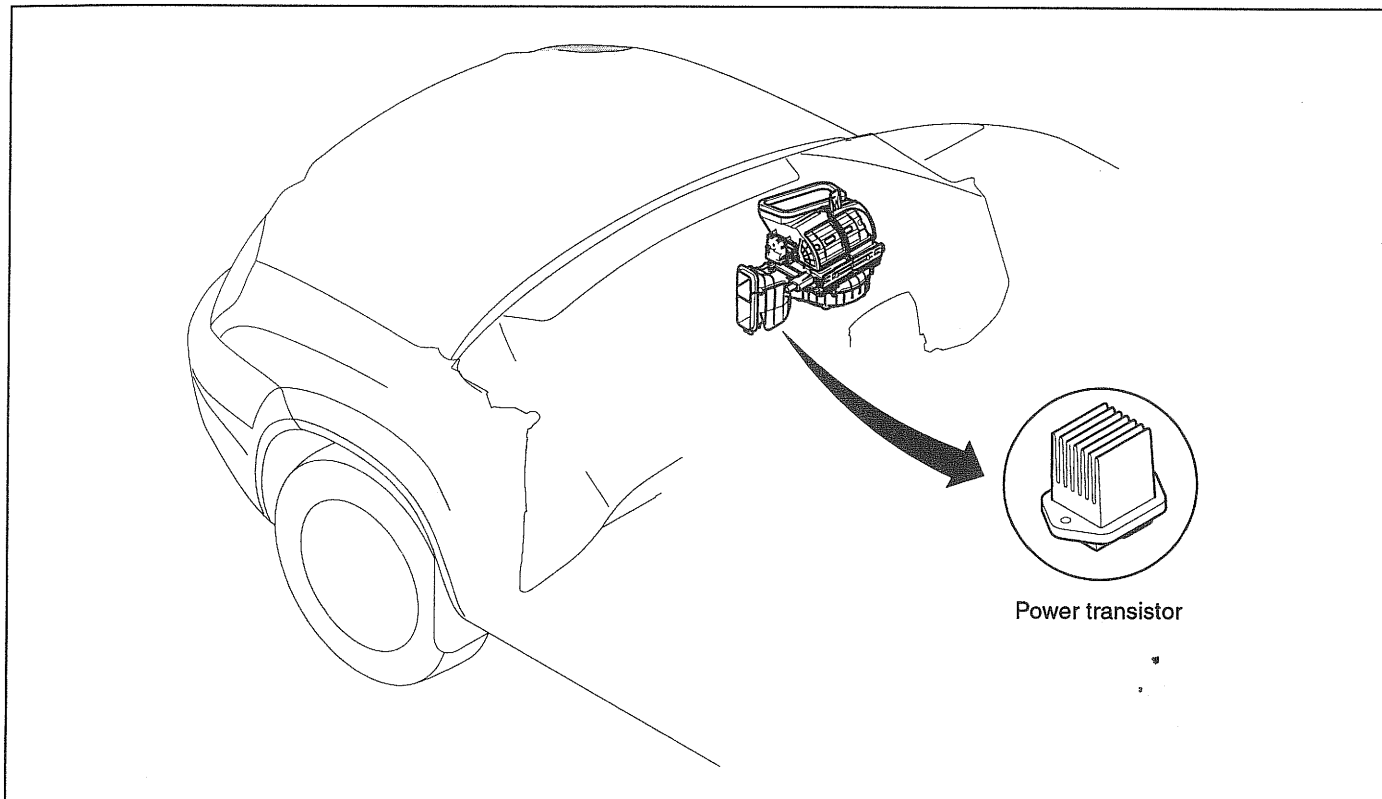
CIRCUIT DIAGRAM EF2F87B4



EQKE201C

## POWER TRANSISTOR

## COMPONENT LOCATION E1B011E7

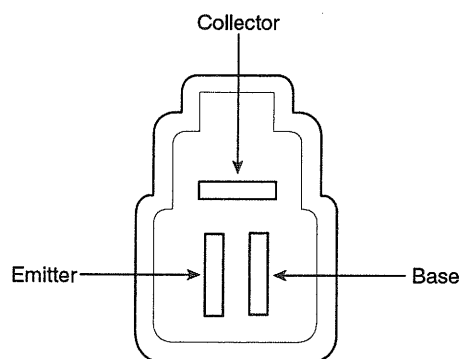


EQQE206A

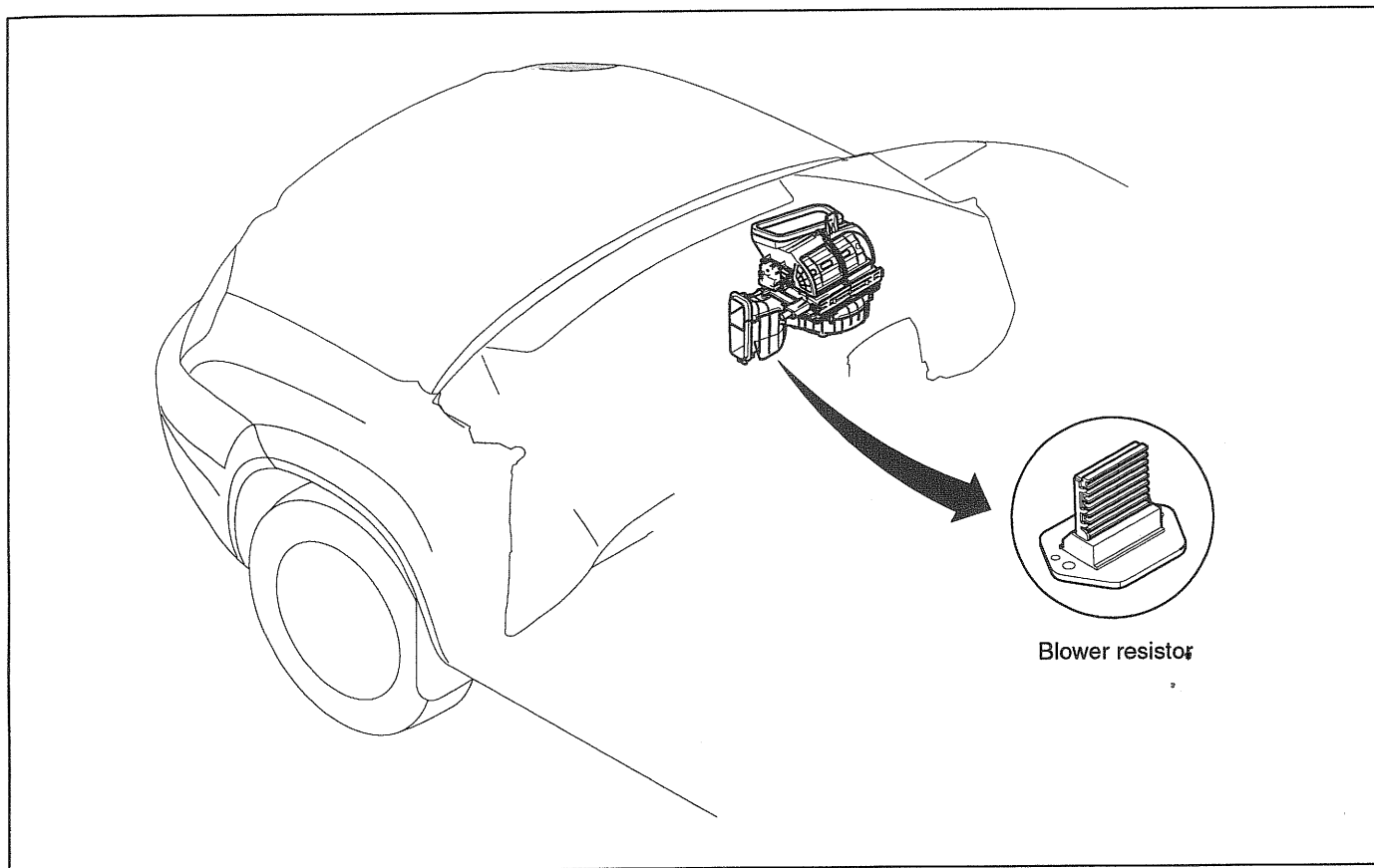
## DESCRIPTION E630698B

- Rated voltage : DC 12V
- Working voltage range : DC 9 ~ 16V
- Working temp. range : -30 ~ 60°C
- Resistance temp. range : -40 ~ 85°C

## CONNECTOR EFDEB31D



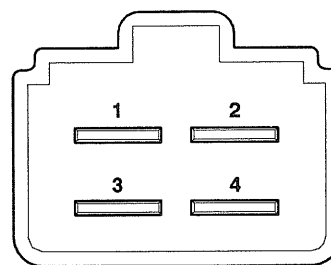
EQKE206C

**BLOWER RESISTOR****COMPONENT LOCATION** E48A4448

EQKE204A

**DESCRIPTION** E34B4A50

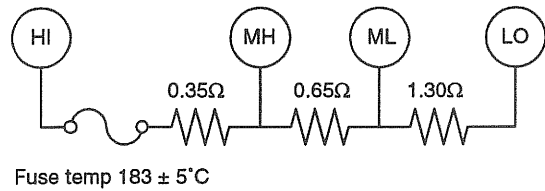
- Rated voltage : DC 12V
- Rated load : Blower motor
- Standard test Temp. : 20°C
- Operation Temp. : -30 ~ +70°C

**CONNECTOR** E8DBFF64

EQKE204C

CIRCUIT DIAGRAM

E0B2FE6B



INSPECTION

EE9E8CE8

Measure terminal-to-terminal resistance of the blower resistor.  
If measured resistance is not within specification, the blower resistor must be replaced. (After removing the resistor)

Terminal Speed Ohmmeter indication	1	2	3	4	Resistance (Ω)
	ML	MH	LO	HI	
Continuity is indicated			○	○	2.30%
	○			○	1.00%
		○		○	0.35%

Note  
○—○ : Indicates that there is continuity between points.

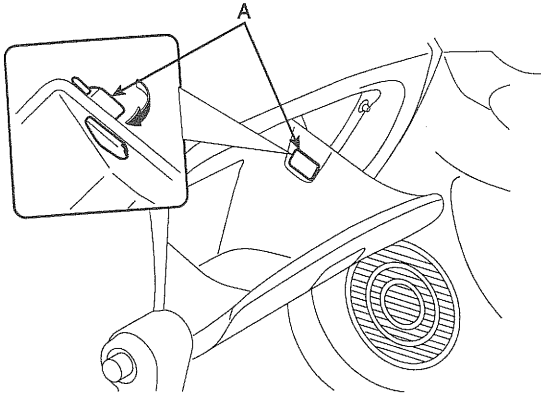
EQQE204E

EQQE204D

## A/C AIR FILTER

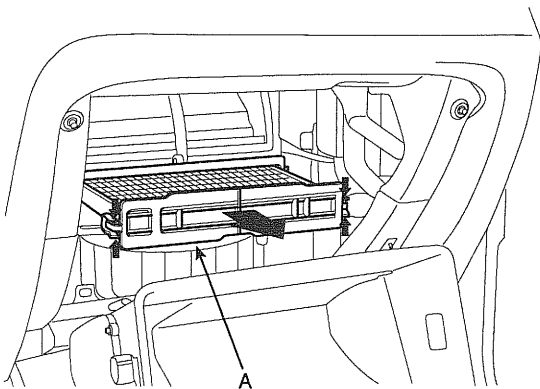
### REPLACEMENT E05F4BBE

1. Open the glove box, remove the glove box stopper(A) in the lower crash pad(assist seat side), and completely lower the glove box.



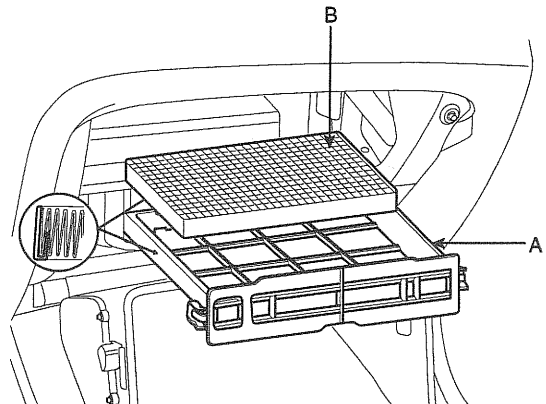
KQQE411A

2. Remove the A/C air filter assembly(A).



KQQE411B

3. Remove the A/C air filter(B) from the filter housing(A). Replace the A/C air filter according to the maintenance schedule in the owner's manual.

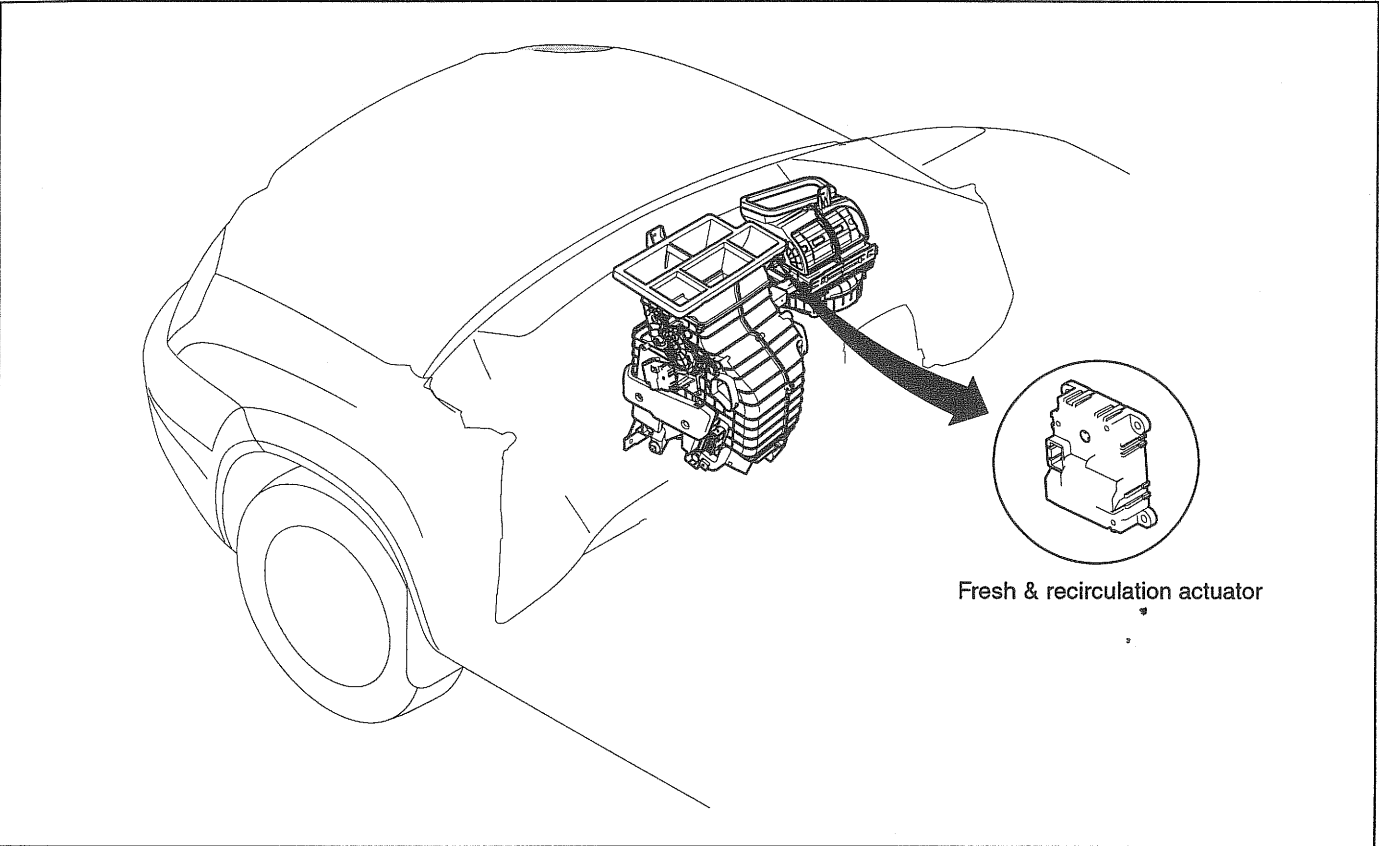


KQQE411C

4. Install in the reverse order of removal. Make sure that there is no air leaking out of the blower unit.

**FRESH AND RECIRCULATION  
ACTUATOR**

**COMPONENT LOCATION** EACB0C6D



EQQE214A

**DESCRIPTION** E9FD434A

General performance

- Rate voltage : DC 12V
- Rate load : 1.5kgf·cm
- Operating time : 3.5 + 1.0 sec.
- Rate current : Max. 0.1A
- Lock current : Max. 0.55A
- Locked torque : Max. 6kgf·cm
- Noise : Max. 43dB
- Use voltage : DC 10 ~ 15V
- Use temp. : -40 ~ 80°C

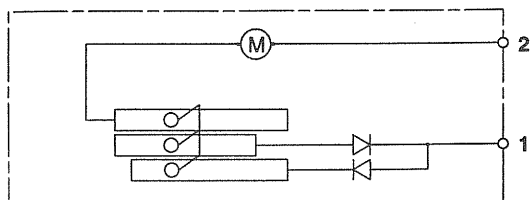
**CONNECTOR** E9396EE5

2				1
7	6	5	4	3

KQSE211D

## CIRCUIT DIAGRAM

E8ABEADB

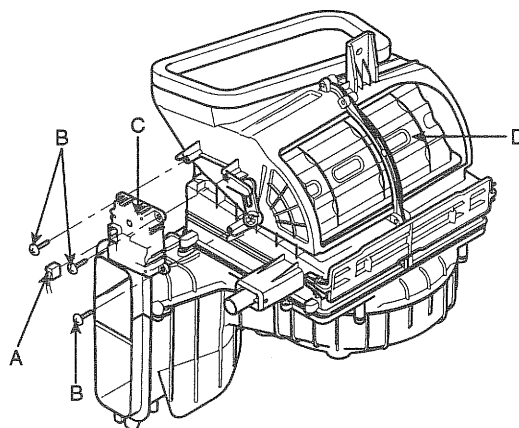


KQQE214B

## REPLACEMENT

EA9ADC27

1. Disconnect the 7P connector(A) from the inlet actuator(C). Remove the self-tapping screws(B) and the inlet actuator(C) from the blower unit(D).

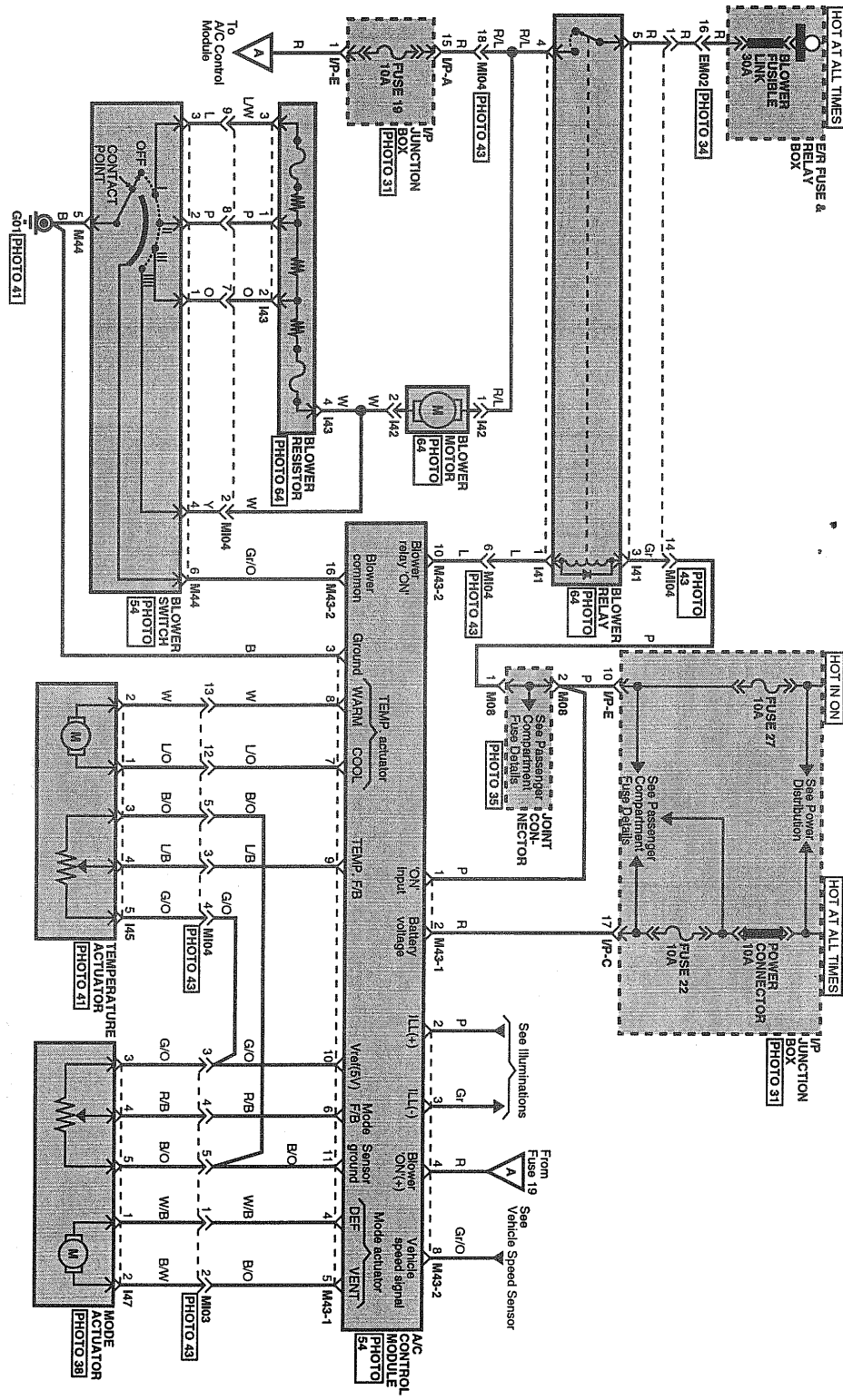


KQQE214E

2. Install in the reverse order of removal. After installation, make sure the inlet actuator(C) runs smoothly.

# BLOWER AND A/C CONTROLS (MANUAL)

## CIRCUIT DIAGRAM E7B294DD



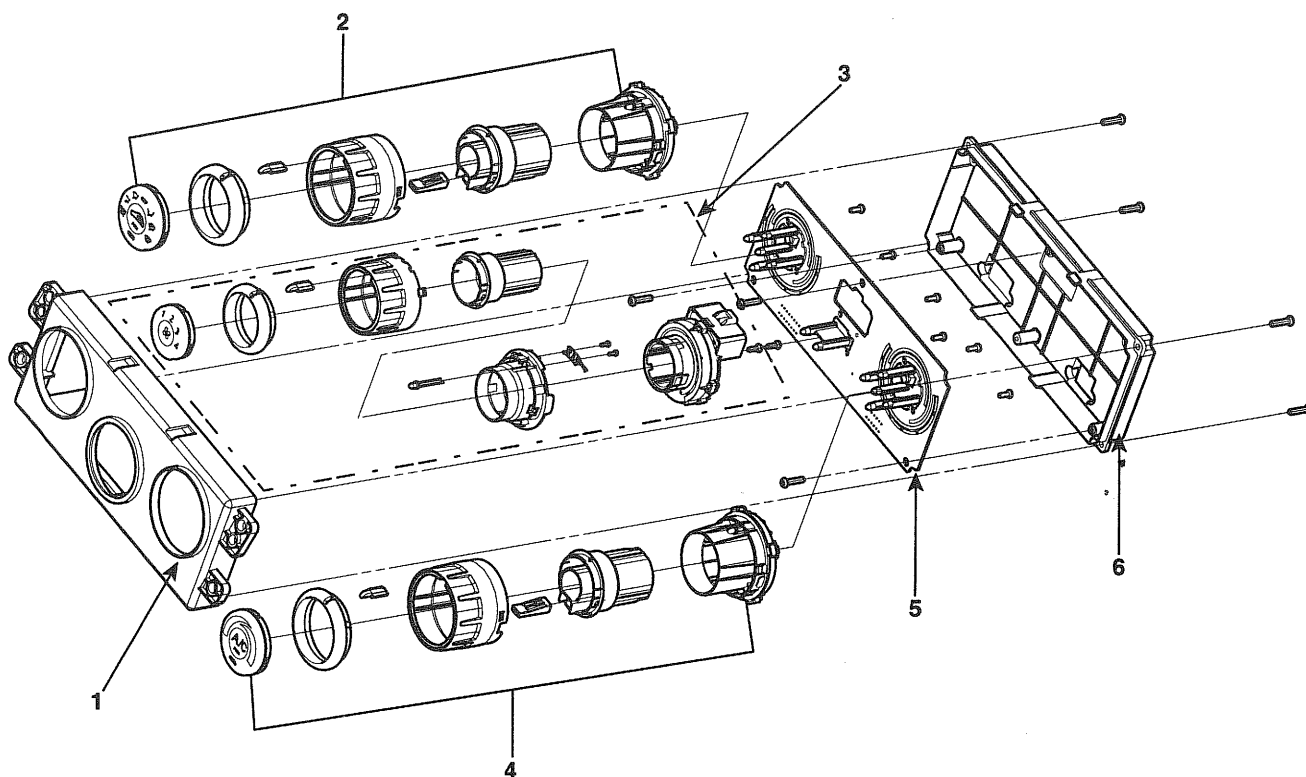
E20E048A





## CONTROL PANEL

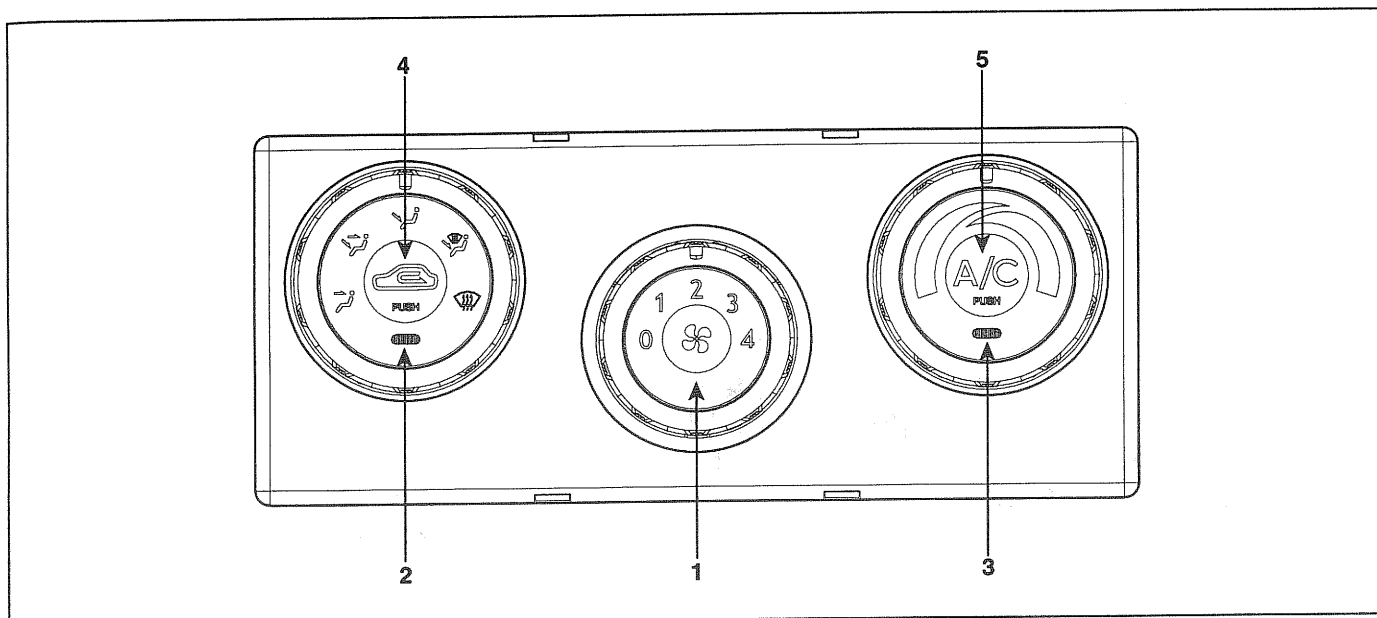
## COMPONENTS E4D0CF3F



1. Panel
2. Mode select knob & intake switch
3. Blower speed knob
4. Temperature select knob & A/C switch
5. Inlet panel
6. Housing

## DESCRIPTION

EADEA649



KQQE501B

**1. BLOWER SWITCH**

The blower switch controls the blowing level of the air conditioning system by controlling blower motor speed. The switch has an electrical circuit containing a resistor that will regulate blower motor input voltage to control the motor speed.

**2. MODE SWITCH**

The mode switch controls air conditioning system discharge location. The switch contains an electrical circuit to control an actuator that is connected to the mode door for discharge control.

**3. TEMPERATURE SWITCH**

The temperature switch controls the temperature door position that will be used to regulate the air conditioning system's discharge air temperature. The switch includes a rack & pinion and a cable.

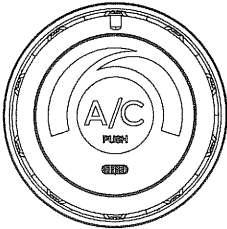

**4. INTAKE SWITCH**

The intake switch controls the intake door used to regulate the intake air flow of the air conditioning system. The switch contains an electrical circuit used to control the actuator that is connected to the intake door.

**5. AIR CONDITIONING SWITCH**

The air conditioning switch controls the on/off position of the air conditioning system compressor. The switch contains an electrical circuit that will switch on/off the power supply to the relay that is connected to the compressor.

SWITCH OPERATION AND FEATURES

Switch	Feature	Switch selection	Function
A/C switch	 KQQE590A	A/C switch pushing	<ul style="list-style-type: none"><li>• Indicator ON</li><li>• A/C operate</li></ul>
		A/C switch pushing with A/C ON	<ul style="list-style-type: none"><li>• Indicator OFF</li><li>• A/C non-operate</li></ul>
Fresh and recirculation switch	 KQQE590B	Switch pushing	<ul style="list-style-type: none"><li>• Indicator ON</li><li>• Shift to recirculation mode</li></ul>
		Switch pushing with switch ON	<ul style="list-style-type: none"><li>• Indicator OFF</li><li>• Shift to fresh mode</li></ul>